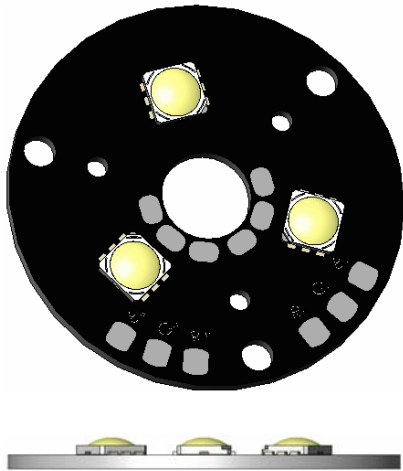




*ProLight Opto*  
Technology Corporation



**ProLight PF6M-3LFP-3SC**  
**9W RGB Power LED Module**  
**Technical Datasheet**  
**Version: 1.2**

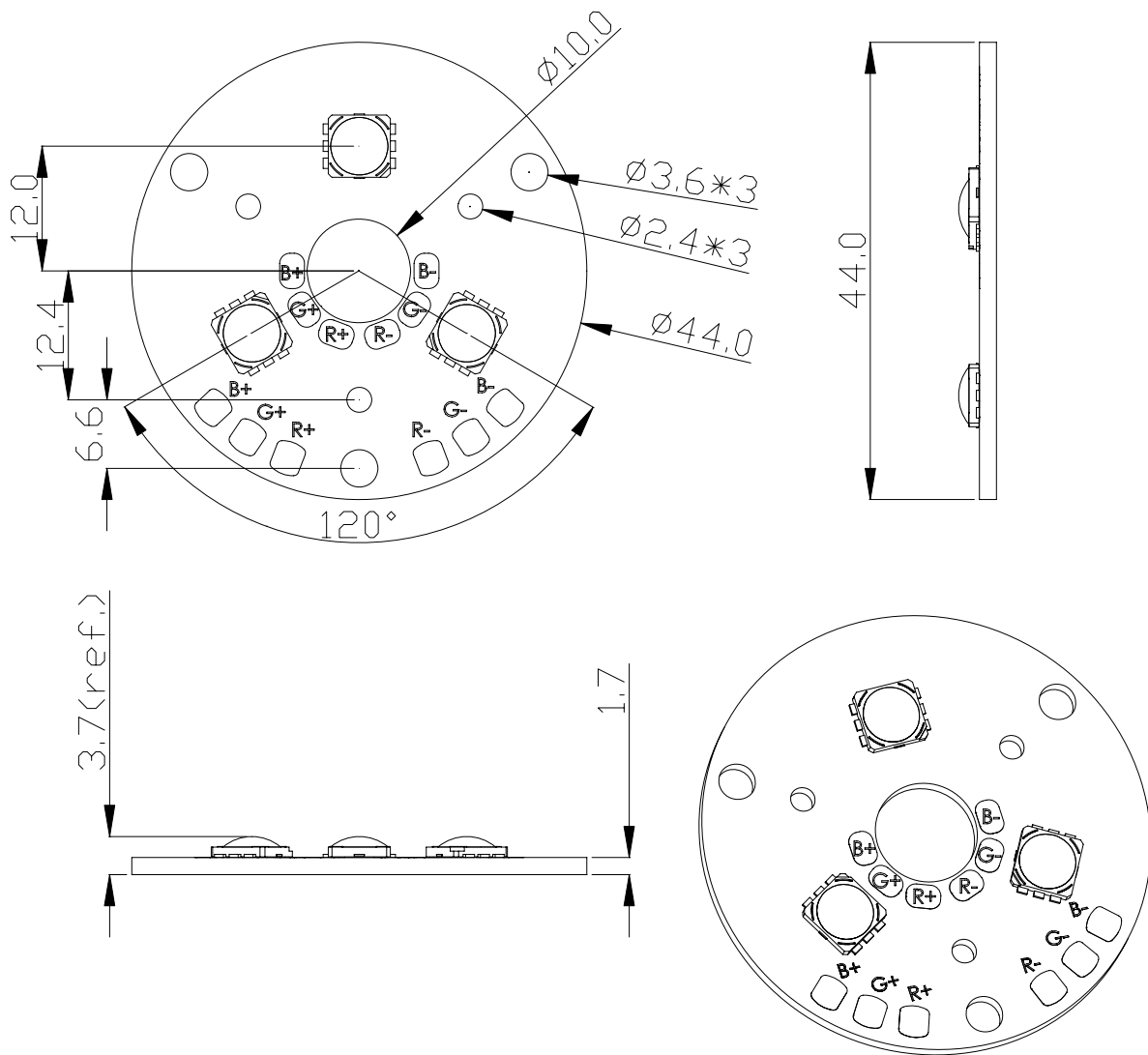
## Features

- R, G, B three color in one Package
- High Flux per LED
- Good color uniformity
- RoHS compliant
- More energy efficient than incandescent and most halogen lamps
- Low Voltage DC operated
- Instant light (less than 100ns)
- No UV

## Typical Applications

- Reading lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Decorative
- Appliance
- Sign and Channel Letter
- Architectural Detail
- Cove Lighting
- Automotive Exterior (Stop-Tail-Turn, CHMSL, Mirror Side Repeat)
- LCD backlight

# Module Mechanical Dimensions



## Notes:

1. Electrical interconnection pads labeled on the aluminum-core PCB with "+" and "-" to denote positive and negative, respectively. All positive pads are interconnected, as are all negative pads, allowing for flexibility in array interconnection.
2. Drawing not to scale.
3. All dimensions are in millimeters.
4. All dimensions without tolerances are for reference only.
5. **Please do not use a force of over 3kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.**

\*The appearance and specifications of the product may be modified for improvement without notice.

## Flux Characteristics at 350mA, T<sub>J</sub> = 25°C

Radiation Pattern	Color	Part Number Module	Lumious Flux $\Phi_V$ (lm)	
			Minimum	Typical
Lambertian	Green	PF6M-3LFP-3SC	119.4	174
	Blue		24.6	42
	Red		70.5	102

- ProLight maintains a tolerance of  $\pm 10\%$  on flux and power measurements.
- Please do not drive at rated current more than 5 second without proper heat sink.

## Electrical Characteristics at 350mA, T<sub>J</sub> = 25°C

Color	Forward Voltage V <sub>F</sub> (V)			Dynamic Resistance ( $\Omega$ )	Temperature Coefficient of V <sub>F</sub> (mV/°C) $\Delta V_F / \Delta T_J$	Thermal Resistance Junction to Board (°C/W)
	Min.	Typ.	Max.			
Green	8.4	11.1	12.9	1.0	-2.0	5
Blue	8.4	11.1	12.9	1.0	-2.0	5
Red	5.7	7.5	9.3	2.4	-2.0	5

## Optical Characteristics at 350mA, T<sub>J</sub> = 25°C

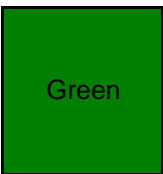
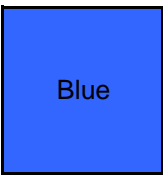

Radiation Pattern	Color	Dominant Wavelength $\lambda_D$ , or Color Temperature CCT			Spectral Half-width (nm) $\Delta\lambda_{1/2}$	Temperature Coefficient of Dominant Wavelength (nm/°C) $\Delta\lambda_D / \Delta T_J$	Total included Angle (degrees) $\theta_{0.90V}$	Viewing Angle (degrees) $2\theta_{1/2}$
		Min.	Typ.	Max.				
Lambertian	Green	515 nm	525 nm	535 nm	35	0.04	160	140
	Blue	455 nm	465 nm	475 nm	25	0.04	160	140
	Red	613.5 nm	623 nm	631 nm	20	0.05	160	140

- ProLight maintains a tolerance of  $\pm 1$  nm for dominant wavelength measurements.

## Absolute Maximum Ratings

Parameter	Green/Blue/Red
DC Forward Current (mA)	350
Peak Pulsed Forward Current (mA)	500
Average Forward Current (mA)	350
ESD Sensitivity (HBM per MIL-STD-883E Method 3015.7)	> $\pm 500V$
LED Junction Temperature ( $^{\circ}C$ )	120
Aluminum-core PCB Temperature ( $^{\circ}C$ )	105
Storage & Operating Temperature ( $^{\circ}C$ )	-40 to +105

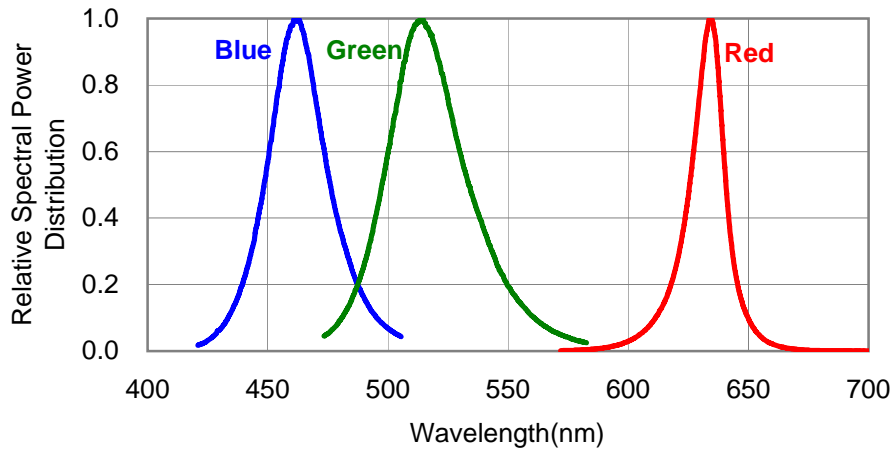
## Dominant Wavelength Bin Structure

Color	Bin Code	Minimum Dominant Wavelength (nm)	Maximum Dominant Wavelength (nm)
	A	515	520
	1	520	525
	2	525	530
	3	530	535
	A	455	460
	1	460	465
	2	465	470
	3	470	475
	2	613.5	620.5
	4	620.5	631.0

- ProLight maintains a tolerance of  $\pm 1nm$  for dominant wavelength measurements.

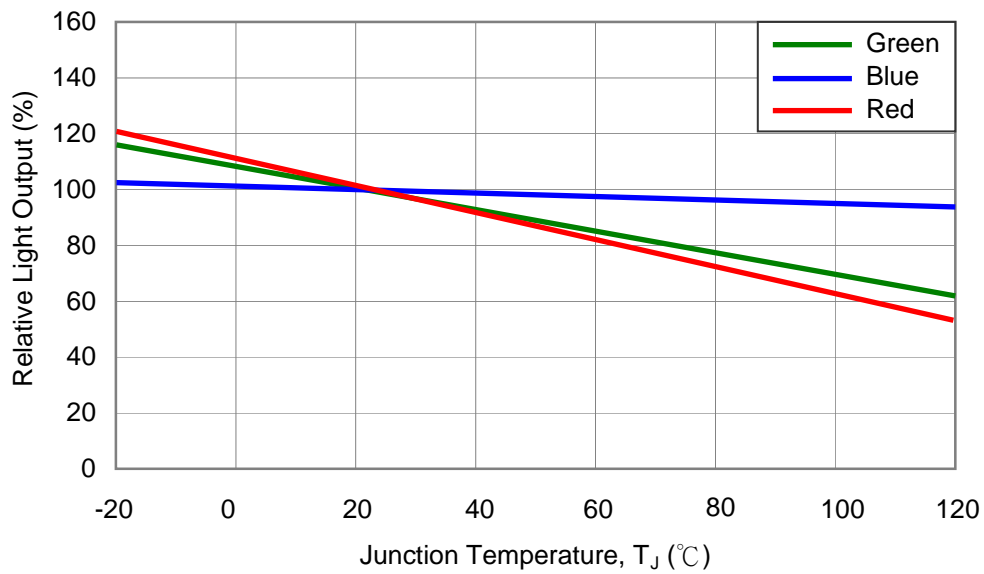
Note: Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all colors.

## Color Spectrum, $T_J = 25^\circ\text{C}$



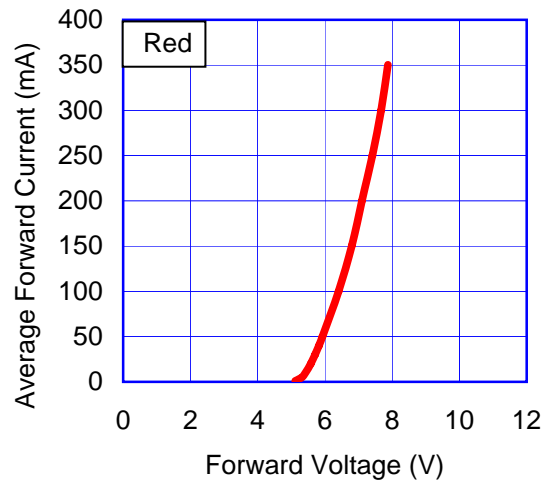
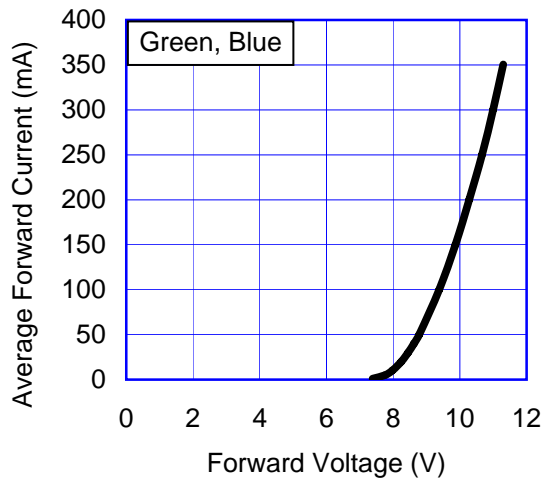
## Light Output Characteristics

### Relative Light Output vs. Junction Temperature at 350mA

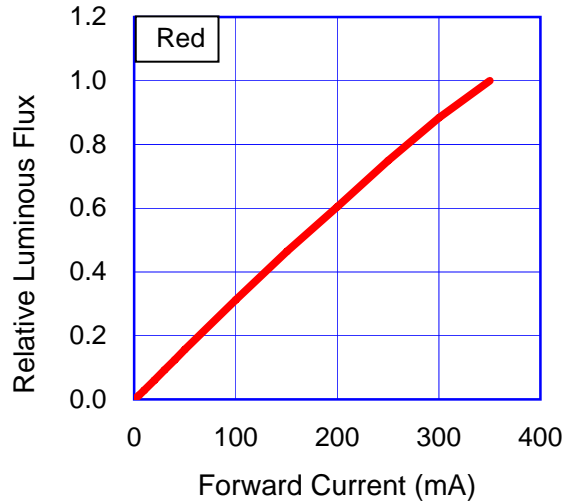
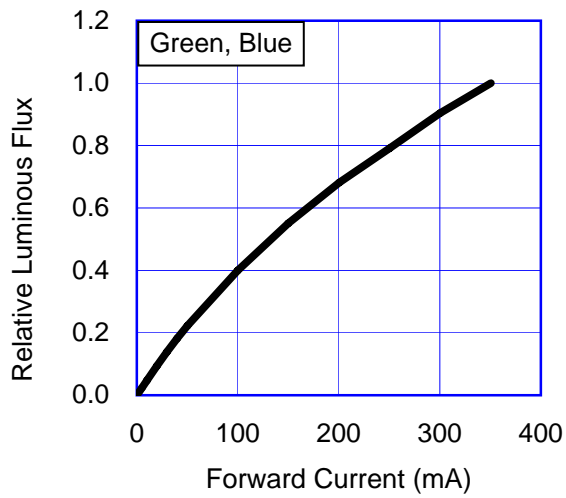


# Forward Current Characteristics, $T_J = 25^\circ\text{C}$

## 1. Forward Voltage vs. Forward Current

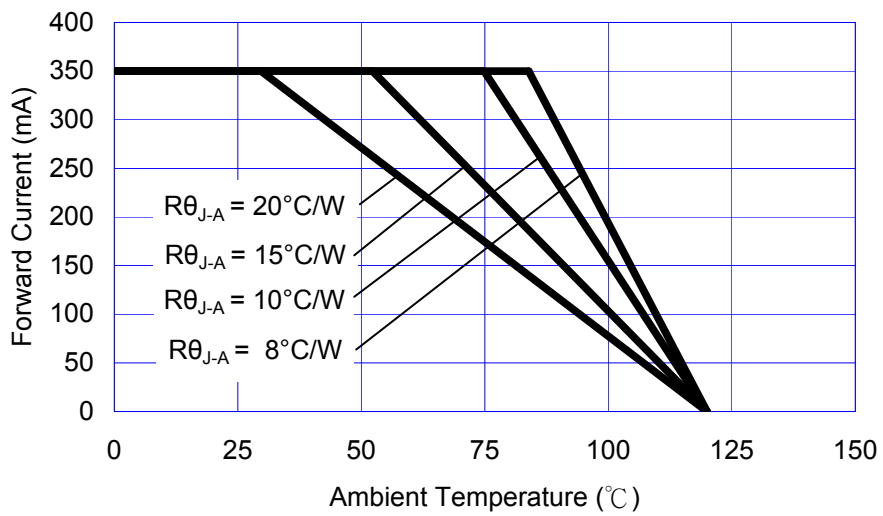


## 2. Forward Current vs. Normalized Relative Luminous Flux

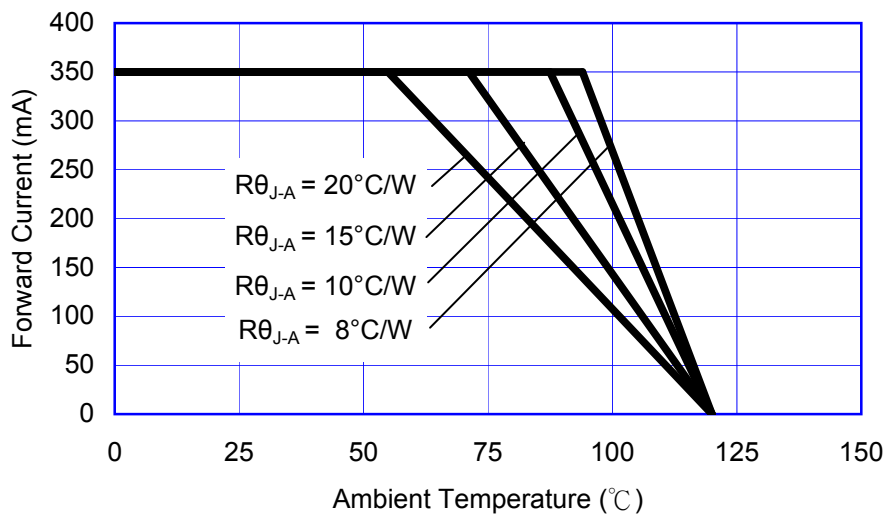


# Ambient Temperature vs. Maximum Forward Current

## 1. Green, Blue ( $T_{JMAX} = 120^{\circ}C$ )

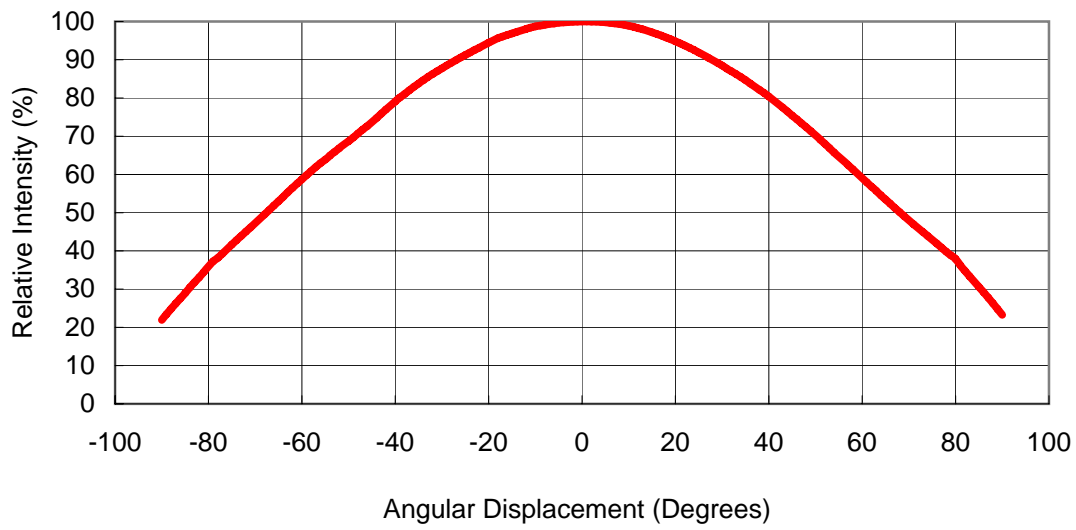


## 2. Red ( $T_{JMAX} = 120^{\circ}C$ )



# Typical Representative Spatial Radiation Pattern

## Lambertian Radiation Pattern



## Collimator Options

Collimator Part Number

Collimator Outline

PP6N-3N25



- Please refer to the datasheet of PP6N-3N25 for the details

## Precaution for Use

- Storage

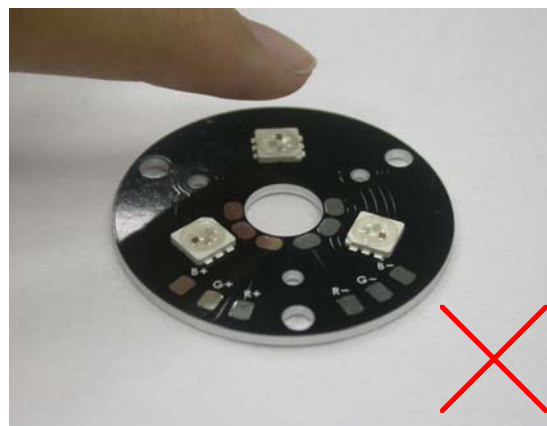
Please do not open the moisture barrier bag (MBB) more than one week. This may cause the leads of LED discoloration. We recommend storing ProLight's LEDs in a dry box after opening the MBB. The recommended storage conditions are temperature 5 to 30°C and humidity less than 40% RH. It is also recommended to return the LEDs to the MBB and to reseal the MBB.

- The slug is not electrically neutral. Therefore, we recommend to isolate the heat sink.
- The slug is to be soldered. If not, please use the heat conductive adhesive.
- Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.
- Please avoid rapid cooling after soldering.
- Components should not be mounted on warped direction of PCB.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a heat plate should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- This device should not be used in any type of fluid such as water, oil, organic solvent and etc. When cleaning is required, isopropyl alcohol should be used.
- When the LEDs are illuminating, operating current should be decided after considering the package maximum temperature.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets.  
<http://www.prolightopto.com/>

## Handling of Silicone Lens LEDs

Notes for handling of silicone lens LEDs

- Please do not use a force of over 3kgf impact or pressure on the silicone lens, otherwise it will cause a catastrophic failure.
- The LEDs should only be picked up by making contact with the sides of the LED body.
- Avoid touching the silicone lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the silicone lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the silicone lens must be prevented.
- Please do not mold over the silicone lens with another resin. (epoxy, urethane, etc)



ProLight